



# SAFETY DATA SHEET

## Section 1: GENERAL INFORMATION

<i>TRADE NAME (Common Name or Synonym)</i>	<i>CHEMICAL NAME</i>	<i>PREPARED BY</i>
NC-325 Solder Paste	Tin/Lead/Silver Solder Paste	Metallic Resources
<b>USED IN INDUSTRIAL SOLDERING PROCESSES</b>		
<b>ADDRESS (No., Street, City, State, Zip Code):</b> <b>Metallic Resources, Inc., 2368 East Enterprise Parkway, Twinsburg, OH 44087</b>		
<b>CONTACT</b>	<b>PHONE NUMBER</b>	
Metallic Resources, Inc.:	(330) 425-3155	
Chemtrec:	(800) 424-9300	
or contact any emergency room within 15 minutes of your location.		

## Section 2: HAZARDS IDENTIFICATION

**Signal Word: Warning**

### **Hazard statement(s)**

H303 May be harmful if swallowed  
 H315 Causes skin irritation  
 H319 Causes serious eye irritation  
 H332 Harmful if inhaled  
 H335 May cause respiratory irritation  
 H351 Suspected of causing cancer (lead)  
 H360 May damage fertility or the unborn child (applicable to lead containing product)  
 H373 May cause damage to organs through prolonged or repeated exposure (applicable to lead containing product)  
 H400+H413 Very toxic to aquatic life, may cause long lasting harmful effects to aquatic life (lead)



### **Precautionary statement(s)**

P233 Keep container tightly closed  
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray  
 P270 Do not eat, drink or smoke when using this product  
 P273 Avoid release to the environment  
 P280 Wear protective gloves/protective clothing/eye protection/face protection  
 P362 Take off contaminated clothing and wash before reuse  
 P302 + P352 IF ON SKIN: Wash with plenty of soap and water  
 P304 + 341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing  
 P305 + 351 IF IN EYES: Rinse continuously with water for several minutes

### **Classification:**

Acute toxicity, oral – Category 4  
 Carcinogenicity- Category 2  
 Reproductive toxicity- Category 2  
 Specific target organ toxicity – repeated exposure- Category 2  
 Acute aquatic toxicity – Category 1 Chronic aquatic toxicity- Category 1

### **POTENTIAL HEALTH EFFECTS:**

## Section 2: HAZARDS IDENTIFICATION (Continued)

- Eye Contact:** Contact with powdered metal alloy or fume from molten metal may cause irritation. Severe eye damage may result from hot molten metal being splashed into the eyes. Wear safety glasses and face shield when working with molten metal.
- Ingestion:** Ingestion of dust may cause headache, nausea, abdominal pain, fatigue and pain in the legs, arms and joints. May be harmful.
- Inhalation:** Inhalation of fume or dust may cause local irritation to the respiratory system. Inhalation of fume or dust may cause headache, nausea, abdominal pain, fatigue and pain in the legs, arms and joints. Inhalation can be harmful.
- Skin Contact:** Normal handling of solid metal should not cause any adverse health effects. Hot molten metal may cause burns to the skin. Wear protective equipment when handling molten metal. Protect skin when grinding/cutting, may cause irritation.
- Chronic:**
- TIN: Has been shown to increase incidence of sarcoma in animal tests.
- LEAD: Prolonged exposure to vapors or fumes at higher temperatures may cause respiratory irritation and systematic lead poisoning. Symptoms of lead poisoning include headache, nausea, abdominal pain, muscle and joint pain and damage to the nervous system, blood system and kidneys.
- SILVER: Chronic skin contact or ingestion of silver dusts, salts or fume can result in a condition known as Argyria, a condition with bluish pigmentation of the skin and eyes.
- WARNING:** This product contains a chemical known to the State of California to cause cancer and/or birth defects (or other reproductive harm). (Lead)
- NOTE:** Metallic Resources does not recommend, manufacturer, market or endorse any of its products for human consumption.
- WARNING:** This product contains lead. Lead may be harmful to your health. US Federal law prohibits the use of leaded solders in making joints or fittings in any private or public water supply system. Keep out of the reach of children.

## Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

Material or Substance	C.A.S. #	Wt. %
Tin	7440-31-5	1-99%
Lead	7439-92-1	99-1%
Silver	7440-22-4	1-5%
Modified Rosin	65997-05-9	< 4.0%
Triethylene Glycol Monobutyl Ether	143-22-6	< 2.3%

## Section 4: FIRST AID MEASURES

- Eye Contact:** Hold eyelids apart and flush eyes with plenty of tepid water for at least 15 minutes. Seek medical attention if irritation persists.
- Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
- Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
- Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

## Section 5: FIRE FIGHTING MEASURES

<b>Flash Point:</b>	Not established.	<b>Method:</b>	Not established.
<b>Auto-ignition Temperature:</b>	Not established.		
<b>Flammable Limits:</b>	Limits not established. Massive metal is not flammable; however dust or powder may be a dust hazard.		
<b>Extinguishing Media:</b>	Use extinguishers appropriate for the surrounding fire conditions. Never add water to molten metal.		
<b>Special Fire Fighting Procedures:</b>	Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.		

## Section 6: ACCIDENTAL RELEASE MEASURES

<b>Spill or Leak Procedures:</b>	Contain spill. If molten, cool to allow metal to solidify. If a solid metal, wear gloves, pick up and return to process. If dust, wear recommended personal protective equipment. DO NOT SWEEP, avoid generation of dust. Ventilation required. Use a vacuum, place in barrels and return to process if applicable. Otherwise, dispose of following all Federal, State and Local regulations. In the EU refer to the Special Waste Regulations. Metal has reclaim value.
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## Section 7: HANDLING AND STORAGE

<b>Handling Precautions:</b>	Only dry metals should be added to molten bath. If working with molten metals, or exposed to fume or dust, use appropriate personal protective equipment.
<b>Storage Precautions:</b>	Store product in a cool, dry area away from incompatible materials.

## Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

<b>Engineering Controls:</b>	Exhaust ventilation is required to control any air contaminants containing lead. Control concentration of all components so that their permissible exposure limits are not exceeded.
<b>Personal protection:</b>	
<b>Eyes:</b>	Chemical safety glasses/goggles and face shield with molten metal.
<b>Respirator:</b>	An authority approved or compliant marked air-purifying respirator with a fume/dust chemical cartridge is recommended under certain circumstances where airborne concentrations are expected to be elevated or if in powder form. Avoid inhalation of lead dust. Additional respiratory protection maybe required based on the work conditions.
<b>Skin:</b>	Gloves-leather or impervious (vinyl) type. Heat resistant gloves if handling hot metal. Safety type boots. Personal protective equipment is recommended when working with molten metal to avoid burns.
<b>Other:</b>	Lab coat, safety shower and eye-wash fountain in work area. Avoid the use of contact lenses in high fume areas.
<b>Work/Hygienic Practices:</b>	Maintain good housekeeping. Clean up spills immediately. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area. Follow standard lead work practices as established under governmental regulations.

## Section 9: PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance:</b>	Silver grey solid metal	<b>Boiling Point:</b>	Not applicable.
<b>Odor:</b>	Odorless	<b>Melting Point:</b>	361°F (182°C)
<b>Specific Gravity:</b>	Alloy Dependent	<b>pH:</b>	Not applicable
<b>Vapor Pressure:</b>	Not applicable.	<b>Solubility in Water:</b>	Insoluble
<b>Vapor Density:</b>	(air=1) Not applicable.	<b>Flash point:</b>	Not applicable

## Section 10: STABILITY AND REACTIVITY

<b>General:</b>	Stable.
<b>Conditions to Avoid:</b>	Not established.
<b>Incompatible Materials:</b>	Avoid contact with mineral acids.
<b>Hazardous Decomposition / Combustion:</b>	Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.
<b>Hazardous Polymerization:</b>	Will not occur.

## Section 11: TOXICOLOGICAL INFORMATION

### Carcinogenicity:

**National Toxicity Program (NTP):** Yes- reasonably anticipated to be a human carcinogen

**Occupational Safety & Health Administration (OSHA):** Yes- 1910.1025

**U.N. International Agency for Research on Cancer (IARC):** Yes

Lead and Lead compounds are listed as possible carcinogens. 2B-Group 2B- possibly carcinogenic to humans.

**LD50:** Not established **LC50:** Not established

**Other:** Chronic Toxicity: Lead can cause potential harm to the developing fetus.

**Irritancy of Product:** Not established **Mutagenicity:** Not established

**Sensitization to Product:** Not established **Teratogenicity:** Not established

**Reproductive Toxicity:** No specific data is available **Synergistic Products:** Not established

RTECS#: Lead – OF7525000 RTECS#: Tin – XP7320000 (Registry of Toxic Effects of Chemical Substances)

### Lead

reproductive toxicity – rat –inhalation reproductive toxicity – rat – oral

reproductive toxicity – mouse-oral

### Teratogenicity

Developmental toxicity – rat- inhalation

Developmental toxicity- rat- oral

Suspected human reproductive toxicant

GHS- Specific target organ toxicity- repeated exposure

May cause damage to organs through prolonged or repeated exposure

Lead- OSHA Hazards- carcinogen/target organ effect/harmful by ingestion/teratogen.

## Section 12: ECOLOGICAL INFORMATION

Product not tested. No information is available.

Avoid release to environment.

## Section 13: DISPOSAL CONSIDERATION

**Waste Disposal Method:** Scrap metal alloy usually has value. Contact a commercial reclaimer for recycling. Otherwise, dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations. Avoid release to the environment.

## Section 14: TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements. Not regulated under US DOT (United States Department of Transportation).

Metal solid form:

Not hazardous under shipping modes/ regulations.

UN - none

North American Emergency Guide Book – Not classified

Powder form: Only if it meets or exceeds the reportable quantity (RQ) of lead in a single package

RQ, UN 3077, Environmentally Hazardous Substance, Solid, 9, PG III (Lead)

Marine Pollutant: No



RQ (lead) = 10 lbs

## Section 15: REGULATORY INFORMATION

UNITED STATES

HCS Classification: Toxic Material, Irritating material, carcinogen, target organ effects.

U.S. Federal Regulations: All ingredients comply with applicable rules or orders under US TSCA.

All components are listed or exempted.

TSCA 6 proposed risk management: LEAD.

TSCA 8(b) inventory: LEAD

TSCA 12(b) annual export notification: LEAD

SARA 313

Substance Name

Form R - Reporting Requirements:

Lead

Supplier Notification:

Lead

California Prop. 65: This product contains a substance known to the State of California to cause cancer and birth defects or other reproductive harm.

WHMIS (Canada): Class D-2A: Material causing other toxic effects (very toxic). CEPA DSL: Tin, Lead.

Reach Directive 1907/2006: Contains Lead, a Substance of Very High Concern (SVHC).

## Section 16: OTHER INFORMATION

**ABBREVIATION TERMS:**

ACGIH	American Conference of Government Industrial Hygienists	OSHA	Occupational Safety and Health Act
CAS	Chemical Abstracts Service	PEL	Permissible Exposure Limit
CEPA	Canadian Environmental Protection Act	REL	Recommended Exposure Limit
IARC	International Agency for Research on Cancer	SARA	Superfund Amendments & Reauthorization Act
NIOSH	National Institute for Occupational Safety and Health	TSCA	Toxic Substances Control Act
NTP	National Toxicology Program	N/A	Not Applicable, Not Available

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